

Dear Insured Persons of
MSD Health Insurance Society (hereinafter referred to as "MSD-HIS"),

Takeshi Ikeda
Chairman of MSD-HIS

Notification of the start of the use of the Individual Number (hereinafter referred to as "My Number") and how to collect the information

In January 2017, MSD-HIS will start using My Number to process the application, provision and collection of premiums.*1

And in July 2017, My Number information of all the people insured should be registered with the backbone system of the health insurance association and the public network server. Therefore, MSD-HIS is going to collect My Number information of all applicable people.



We planned to use following three methods to collect the information:

How to collect the information	Target people	Time
① Obtain from the company (MSD K.K. and Japan MSD G.K.)	<ul style="list-style-type: none"> Employees and their family members who submitted the information to the company by December 2016. ★ <u>The person insured need to make no action</u> 	January 2017 ~February 2017
② Obtain from the insured persons by sending letter of request	<ul style="list-style-type: none"> Employees and their family that have not submitted My Number information to the company. A family member who is registered as a dependent family member with MSD-HIS, but is not recognized as a dependent family under the Income Tax Act. Voluntary and continuously insured persons and their dependent. ★ <u>We will send a letter of request to the insured persons. So, please fill in My Number information and submit the form.</u> 	January 2017
③ Obtain from the Resident Registry Network by the online system *2	<ul style="list-style-type: none"> The insured persons who did not submit My Number information with method (1) or (2) above. ★ <u>The person insured need to make no action</u> 	February 2017

(Note)

*1 The purpose of the use of the Individual Number is stipulated by Appended Table 1 (2) of the Act on the Use of Numbers to Identify a Specific Individual in the Administrative Procedure "Affairs related to payment of insurance benefits or collection of insurance premiums, etc."

*2 Article 14 (2) of the Act on the Use of Numbers to Identify a Specific Individual in the Administrative Procedure allows a health insurance society to obtain My Number information using the Resident Registry Network without the consent of the insured persons.

Contact MSD-HIS for inquiries by [e-mail](#).